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Hawkesbury, ON
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RBW1205G00132-3G

Job Sheet 199193



Part No: RBW1205G00132-3G

Job Qty: 1 pcs

Part Name: Helicopter Servicing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/16/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBW1205G00132-3G Rev J IPP Rev A 18.02.13 New issue DP Verify DD/IPP Rev. B 19.02.14 drawing revision DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - 1	1 pcs	9/16/19	9/16/19	0.00	1.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
100	Small Fab - 2 - B4B	1 pcs	9/16/19	9/16/19	0.00	1.00	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		
							Small Fab - 8 - B4B		
120	QC 5	1 pcs	9/16/19	9/16/19	0.00	0.00	QC 5 - 10		
							QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	1 pcs	9/16/19	9/16/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		

GP 19-09-20

GP 19-09-23

DAS

SEP 23 2019 40

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MD

					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	1 pcs	9/16/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - FG - 53	

SEP 23 7:11

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RBOOTA

Part Op 95 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-
 Descriptions: 1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
 RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to
 case and pack case as per DWG
 100 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
 APP-1610-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard
 RBW1205G00132-3G-9 and RBW1205G00132-3G-11 to RBW1205G00132-3G-19 foam as per DWG. 6-Glue foam to
 case and pack case as per DWG.
 120 - QC4- 100% Inspect kits for completeness
 130 - Identify as per dwg & Stock Location:
 140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1610-E	Case RB FLOOR RIGHT	1 Ea (1 ea)	95-Small Fab - 1	51843675109918
52375K36	Tubing 59	10 ft (10 ea)	100-Small Fab - 2 - B4B	5158041
97524A032	Sealing Blind Rivet 40	4 Ea (4 ea)	100-Small Fab - 2 - B4B	5163934
RB41011	Dart Tooling Placard, Aluminum 140E	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5021040
RBW109-3501-08-115	Adapter, Landing Gear Shockstruts Nitrogen Change 106	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5212480
RBW1205G00132-3G-11	Location Placard 158	1 pcs (1 ea)	100-Small Fab - 2 - B4B	158879
RBW1205G00132-3G-13	Bottom Foam use in case APP-1610-E FLOOR	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5109916
RBW1205G00132-3G-19	Top Foam use in case APP-1610-E FLOOR	1 Ea (1 ea)	100-Small Fab - 2 - B4B	5109916
RBW1205G00132-3G-9	Contents Placard 158	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5021040
RBW1205G00231-3G	Main Rotor Damper Oil Filling Adapter 102	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5166584
RBW1205G00332-3G	Main Gear Box Oil Draining Hose 77	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5202095
RBW7839-2G	IGB & Tail Rotor Gear Box Oil Draining Hose 100	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5192635
RBWA353A04	Pmc Oil Filling Quick Disconnect 137	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5208224
RBWAFS482B	Wheel Brake Wrench 35	2 pcs (2 ea)	100-Small Fab - 2 - B4B	5154561
RBWSTI3045	Nitrogen Tire Inflator 100	1 pcs (1 ea)	100-Small Fab - 2 - B4B	5116981

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - 1	APP-1610-E	1	9	0
100-Small Fab - 2 - B4B	52375K36	10	40	0
	97524A032	4	141	0
	RB41011	1	260	0
	RBW109-3501-08-115	1	3	0
	RBW1205G00132-3G-11	1	5	0
	RBW1205G00132-3G-13	1	7	0
	RBW1205G00132-3G-19	1	6	0
	RBW1205G00132-3G-9	1	6	0
	RBW1205G00231-3G - PO	1	1	0
	RBW1205G00332-3G	1	2	0
	RBW7839-2G	1	3	0
	RBWA353A04	1	0	0
	RBWAFS482B	2	9	0
	RBWSTI3045	1	6	0
Part Specifications				
Specifications could not be found.				

Plex 8/14/19 10:53 AM Dart.lajeunesse.marie



WORK ORDER

SEE ATTACHED DEVIATION

NOTE:
REF. AGUSTA T/N: 3G1205G00132.

[illegible]

PK. Pash.

ASST CITY	WFO	Part #	QTY.	Description	Material	NO INFORMATION OR SPECIFICATIONS	PO.
		1		1 MAC OIL RING GEAR DISCONNECT	REHASSDAH		1
		1		1 ADAPTER, AIR CHAMPER OIL TELLING	EMV1200002671-5G		1
		1		1 ADAPTER, LUG SHOCKS/STAIRS INTRODUCER CHARGE	REMY1013307-08-118		1
		1		1 FUSE, MARCH OIL DRAWING	REMY1286203035-40		1
		1		1 MOULDER & TIEB OIL DRAWING	REMY7870-020		1
		2		1 WRENCH, WHEEL BRAKE DISC COVER REMOVAL	REHAWP808B		1
		1		1 THE AIR/LAKE GAUGE, INTRODUCTION			1
		4		1 CONTROLS PLACARD	PLASTIC	REHAWP808B	2
		11		1 LOCATION PLACARD	PLASTIC		2
		13		1 BOTTOM FOAM			4
		48		1 CASE	REHAWP808B, BLACK	REHAWP808B, BLACK	4
		49		1 TOP FOAM	PELCON 6AMP, 1410E		NS
		49		1 CASE	REHAWP808B, BLACK	REHAWP808B, BLACK	NS
		49		1 TUNING	REHAWP808B, BLACK	REHAWP808B, BLACK	NS
		49		1 CASE PLACARD	REHAWP808B, BLACK	REHAWP808B, BLACK	NS
		49		1 CASE PLACARD	REHAWP808B, BLACK	REHAWP808B, BLACK	NS

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐		MRB (QS1042) ☐																												
Date: _____		Sequence #: _____		QTY Affected: _____		MRB (QS1042)																												
Description Work Order Deviation																																		
Disposition																																		
Completed By _____																																		
Lead hand / Supervisor _____																																		
QC / QA Coordinator _____																																		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY <table border="1"> <tr> <td>Pressure/Forced</td> <td>Contamination</td> <td>Power Loss/Surge</td> <td>Positioned Wrong</td> </tr> <tr> <td>Bending</td> <td>Misaligned/off center</td> <td>Folio/Program</td> <td>Outside Tolerance</td> </tr> <tr> <td>Crushing</td> <td>BOM/Route</td> <td>Grain Direction</td> <td>Drawing</td> </tr> <tr> <td>Cracks</td> <td>Broken/Damage/Defect</td> <td>Weld</td> <td>Finish</td> </tr> <tr> <td>Crimp/Kink/Ripple/Wave/Twist</td> <td>Incomplete/Unclear Instructions</td> <td>Wrong Stock Pulled</td> <td>Part Lost/Missing</td> </tr> <tr> <td>Marks/Chatter</td> <td>Drill Holes</td> <td>Out of Sequence</td> <td>Misread</td> </tr> <tr> <td>Mislabeled</td> <td>Fit/Function</td> <td>Off-set/Set-up</td> <td></td> </tr> </table>					Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	Crushing	BOM/Route	Grain Direction	Drawing	Cracks	Broken/Damage/Defect	Weld	Finish	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	Marks/Chatter	Drill Holes	Out of Sequence	Misread	Mislabeled	Fit/Function	Off-set/Set-up	
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